



\*Included left and right mounting brackets. Consider the left and right as your left and right side in your riding position

LIST OF INCLUDED PARTS	QTY.
Belly Pan for 2018+ Gold Wing	1
Mounting Brackets (left & right)	2
5/16" Square Neck Carriage Bolts	2
Serrated nylon nuts	2
Rear T-Bolt M8-20 mm	1
Steel Hex Jam Flat Nut 12mm + washer	1
M8-1.25 Serrated Flange Nut + washer	1

### REQUIRED TOOLS:

1/2" Combination Wrench

Socket Wrench (13mm & 12mm sockets)

## BELLY PAN INSTALLATION



**1.** Insert the provided Rear T-Bolt through the existing oval hole in the center stand base of the motorcycle



**2.** Rotate T-Bolt inside the hole at a 90 degree angle and tighten the thin flat nut to hold the T-Bolt in place



**3. OPTIONAL:** You can either keep the front of the belly pan tucked inside or outside of the front lower cowl.



**4.** Now you can install the rear of the plate using the second M8 - 1.15 Serrated Flange Nut as shown



**5.** Remove front right engine guard screw, insert the right bracket as shown, tighten halfway. Attach the other end to the the pan using the 5/16" Square Neck Carriage Bolts and Serrated Nylon Lock Nut. Slight twisting of bracket may be required on the right side.



For customer service & technical support please contact:

