

# 2018+ GL1800 Pakit Rak Receiver Bracket Installation Instructions

1. Remove the (1) Allen head cap screw which is just above the rear center reflector.
2. Remove plastic center fender panel by pulling outward from bottom edge. The panel will **pop** out.
3. Remove the (2) 8mm bolts that hold the cross brace on and set aside (to be re-installed later)
4. Install the right and left u'bolt into the recess as shown in **figure 1**.
5. Install the right and left u'bolt brackets, leave them loose at this point, you will need to be able to rotate these brackets to align with the center section brackets **figure 2**
6. Sub-assemble the center section as shown in **figure 3**
7. Install the center section by re-installing the (2) 8mm bolts from the cross brace (the cross brace will be installed in a later step).
8. To install the right and left hand diagonal braces, first remove the 8mm factory exhaust hanger bolts **figure 4** and install the new 8mm x 50mm bolts. Tighten these bolts at this point.
9. Install both the right and left diagonal braces by sliding the long tab over the new exhaust hanger bolt and loosely install the 8mm nylock nuts and the 1/4" hex bolts through the center section bracket.
10. Now tighten the (2) factory 8mm hex bolts (cross bar is not in place at this time)
11. Tighten the (4) 1/4" hex bolts that connect the center section to the side u'bolt brackets.
12. Place a small level on the receiver tube and adjust to make level. Tighten the (6) 1/4" hex bolts in the center section.
13. Tighten the (2) 1/4" hex bolts connecting the diagonal braces to the center section and also tighten the (2) 8mm nylock nuts at the exhaust hanger bolt.
14. Make sure u'bolts are aligned in the recess and the bracket, then tighten. DO NOT over tighten these bolts.
15. After all bolts and u'bolts are tightened, remove the (2) 8mm factory hex bolts and reinstall the factory cross brace over the new receiver bracket and tighten the bolts.
16. Replace plastic center fender panel by reversing steps 1 and 2.

***We recommend after your first trip, inspect the receiver bracket to make sure all the hardware is tight and secure.***



Figure 1



Figure 2



Figure 3

