



**MOUNTING INSTRUCTIONS**  
**For 45-1629NUD**  
**GL1800 Chrome Side Fairing with Predator Grills**

**NOTE: Read instructions thoroughly before installing. Work one side at a time.**

1. Place bike on center stand.
2. Thoroughly clean outside surface of the chrome air intake area where inserts will be install with rubbing alcohol pads provided.
3. Using the silicone provided, align Predator Grills on side accent and mark. Then remove tape backing from Predator Grills.
4. Carefully set Predator Grills in place.
5. To install air intake side accent with Predator Grills, thoroughly clean outside surface of air intake area where Chrome accents will be installed with rubbing alcohol pads provided.
6. Using the silicone provided, run a bead of silicone as shown in figure 2. Note: Two sided tape can be used instead of silicone if desired. Two sided tape is provided.
7. Press the accent into place. Note: You may want to use masking tape or a soft material to protect the chrome while placing the piece on the bike.
5. Using two wire ties, secure the chrome accent by wrapping the wire ties through the original radiator grill as shown in figure 3. (Shown holding mesh inserts but same principle)
5. Repeat on the other side.
6. Wait at least 12 hours before removing wire ties and tape.



**Figure 1**



**Figure 2**



**Figure 3**